

Honeywell Solstice® N13 Refrigerant (R-450A)**10637929**

Version 1.9

Revision Date 02/02/2026

Print Date 04/13/2026

SECTION 1. IDENTIFICATION

Product name : Honeywell Solstice® N13 Refrigerant (R-450A)

Number : 000000016417

Product Use Description : Refrigerant

Manufacturer or supplier's details : Solstice Advanced Materials US, Inc.
115 Tabor Road
Morris Plains, NJ 07950-2546

For more information call : 800-522-8001
+1-973-455-6300(Monday-Friday, 9:00am-5:00pm)

In case of emergency call : Medical: 1 866-479-8788 or +1 303-739-1378
: **Transportation (CHEMTREC): 1-800-424-9300 or**
: **+1-703-527-3887**
:
: (24 hours/day, 7 days/week)

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Form : Liquefied gas

Color : clear and colourless

Odor : slight ether-like

Classification of the substance or mixture

Classification of the substance or mixture : Gases under pressure, Liquefied gas
Simple Asphyxiant

GHS Label elements, including precautionary statements

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Symbol(s)

:



Signal word

: Warning

Hazard statements

: H280

Contains gas under pressure; may explode if heated.

None

May displace oxygen and cause rapid suffocation.

Precautionary statements

: **Prevention:**

P281

Use personal protective equipment as required.

Storage:

P410 + P403

Protect from sunlight. Store in a well-ventilated place.

Hazards not otherwise classified

: May cause frostbite.

May cause cardiac arrhythmia.

May cause eye and skin irritation.

Carcinogenicity

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature

: Mixture

Chemical name	CAS-No.	Concentration
trans-1,3,3,3-Tetrafluoroprop-1-ene	29118-24-9	58.00 %
1,1,1,2-Tetrafluoroethane	811-97-2	42.00 %

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SECTION 4. FIRST AID MEASURES

- Inhalation : Remove to fresh air. If breathing is irregular or stopped, administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician.
- Skin contact : Rapid evaporation of the liquid may cause frostbite. If there is evidence of frostbite, bathe (do not rub) with lukewarm (not hot) water. If water is not available, cover with a clean, soft cloth or similar covering. Call a physician if irritation develops or persists.
- Eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In case of frostbite water should be lukewarm, not hot. If symptoms persist, call a physician.
- Ingestion : Unlikely route of exposure. As this product is a gas, refer to the inhalation section. Do not induce vomiting without medical advice. Call a physician immediately.

Notes to physician

- Indication of immediate medical attention and special treatment needed, if necessary : Treat frost-bitten areas as needed.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : The product is not flammable.
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Specific hazards during firefighting : Contents under pressure.
This product is not flammable at ambient temperatures and atmospheric pressure.
However, this material can ignite when mixed with air under pressure and exposed to strong ignition sources.
Container may rupture on heating.
Cool closed containers exposed to fire with water spray.
Do not allow run-off from fire fighting to enter drains or water

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courses.

Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.

Fire may cause evolution of:

Hydrogen fluoride

Carbon oxides

Halogenated compounds

Carbonyl halides

Special protective equipment for firefighters : In the event of fire and/or explosion do not breathe fumes. Wear self-contained breathing apparatus and protective suit. No unprotected exposed skin areas. Exposure to decomposition products may be a hazard to health.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Immediately evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Wear personal protective equipment. Unprotected persons must be kept away. Remove all sources of ignition. Avoid skin contact with leaking liquid (danger of frostbite). Ventilate the area. After release, disperses into the air. Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing. Avoid accumulation of vapours in low areas. Unprotected personnel should not return until air has been tested and determined safe. Ensure that the oxygen content is $\geq 19.5\%$.

Environmental precautions : Prevent further leakage or spillage if safe to do so. The product evaporates readily.

Methods and materials for containment and cleaning up : Ventilate the area. Allow to evaporate.

SECTION 7. HANDLING AND STORAGE

Handling

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Precautions for safe handling : Handle with care.
 Avoid inhalation of vapour or mist.
 Do not get in eyes, on skin, or on clothing.
 Wear personal protective equipment.
 Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C.
 Follow all standard safety precautions for handling and use of compressed gas cylinders.
 Use authorized cylinders only.
 Protect cylinders from physical damage.
 Do not puncture or drop cylinders, or expose them to open flame or excessive heat.
 Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material.
 Do not remove screw cap until immediately ready for use.
 Always replace cap after use.

Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material.
 Keep away from direct sunlight.
 Fire or intense heat may cause violent rupture of packages.
 Vapours may form explosive mixtures with air.
 The product is not easily combustible.

Storage

Conditions for safe storage, including any incompatibilities : Keep containers tightly closed in a cool, well-ventilated place.
 Keep away from direct sunlight.

Further information on storage conditions : Keep only in the original container at temperature not exceeding 50°C

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective measures : Do not breathe vapor.
 Avoid contact with skin, eyes and clothing.
 Ensure that eyewash stations and safety showers are close to the workstation location.

Engineering measures : General room ventilation is adequate for storage and handling.
 Perform filling operations only at stations with exhaust

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- ventilation facilities.
- Eye protection : Wear as appropriate:
Safety glasses with side-shields
If splashes are likely to occur, wear:
Goggles or face shield, giving complete protection to eyes
- Hand protection : Leather gloves
In case of contact through splashing:
Protective gloves
Neoprene gloves
Polyvinyl alcohol or nitrile- butyl-rubber gloves
- Skin and body protection : Avoid skin contact with leaking liquid (danger of frostbite).
Wear cold insulating gloves/ face shield/ eye protection.
- Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment.
Wear a positive-pressure supplied-air respirator.
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
For rescue and maintenance work in storage tanks use self-contained breathing apparatus.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
Ensure adequate ventilation, especially in confined areas.
Do not breathe vapor.
Avoid contact with skin, eyes and clothing.
Remove and wash contaminated clothing before re-use.
Keep working clothes separately.

Exposure Guidelines

Components	CAS-No.	Value	Control parameters	Update	Basis
trans-1,3,3,3-Tetrafluoroprop-1-ene	29118-24-9	TWA : Time weighted average	(800 ppm)	31.03.11	Solstice:Limit established by Solstice Advanced Materials

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trans-1,3,3,3-Tetrafluoroprop-1-ene	29118-24-9	TWA : Time weighted average	(800 ppm)	2022	WEEL:US Workplace Environmental Exposure Level
1,1,1,2-Tetrafluoroethane	811-97-2	TWA : Time weighted average	4,240 mg/m ³ (1,000 ppm)	2020	WEEL:US Workplace Environmental Exposure Level
1,1,1,2-Tetrafluoroethane	811-97-2	TWA : Time weighted average	(1,000 ppm)		Solstice:Limit established by Solstice Advanced Materials

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	: Liquefied gas
Color	: clear and colourless
Odor	: slight ether-like
Boiling point/boiling range	: Note: not determined
Flash point	: Note: Not applicable
Lower explosion limit	: Note: Not applicable
Upper explosion limit	: Note: Not applicable
Vapor pressure	: 554 kPa at 20 °C(68 °F) 1,389 kPa

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at 54.4 °C(129.9 °F)

Density : Note: not determined

Ignition temperature : Note: No data available

Decomposition temperature : > 250 °C
Note: Decomposition temperature, To avoid thermal decomposition, do not overheat.**SECTION 10. STABILITY AND REACTIVITY**

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Hazardous polymerisation does not occur.

Conditions to avoid : Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C.
Can form a combustible mixture with air at pressures above atmospheric pressure.
Do not mix with oxygen or air above atmospheric pressure.Incompatible materials : Potassium
Calcium
Powdered metals
Finely divided aluminium
Finely divided magnesium
ZincHazardous decomposition products : Halogenated compounds
Hydrogen fluoride
Carbon oxides
Carbonyl halides

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SECTION 11. TOXICOLOGICAL INFORMATION

Acute inhalation toxicity

trans-1,3,3,3-Tetrafluoroprop-1-ene : 100000 ppm
Species: Mouse
Note: Acute (4-Hour) Inhalation Toxicity Screening Study (mouse): No lethality at >100,000 ppm.

LC50: > 207000 ppm
Exposure time: 4 h
Species: Rat

1,1,1,2-Tetrafluoroethane : LC50: > 500000 ppm, gas
Exposure time: 4 h
Species: Rat

Skin irritation

trans-1,3,3,3-Tetrafluoroprop-1-ene : Species: Rabbit
Result: No skin irritation
Method: OECD Test Guideline 404

Sensitisation

trans-1,3,3,3-Tetrafluoroprop-1-ene : Cardiac sensitization
Species: dogs
Note: Did not cause sensitisation on laboratory animals.

1,1,1,2-Tetrafluoroethane : Cardiac sensitization
Species: dogs
Note: No-observed-effect level
50 000 ppm
Lowest observed effect level
75 000 ppm

Repeated dose toxicity

trans-1,3,3,3-Tetrafluoroprop-1-ene : Species: Rat
Application Route: Inhalation
Exposure time: (13 Weeks)

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NOEL: 5000 ppm

Species: Dog
 Application Route: Inhalation
 Exposure time: (9 Months)
 NOEL
 14,700 ppm

Species: Mouse
 Application Route: Inhalation
 Exposure time: (13 Weeks)
 NOEL
 50,700 ppm

1,1,1,2-Tetrafluoroethane : Species: Rat
 NOEL: 40000 ppm

Genotoxicity in vitro
 trans-1,3,3,3-Tetrafluoroprop-1-ene : Test Method: Chromosome aberration test in vitro
 Cell type: Human lymphocytes
 Result: negative

1,1,1,2-Tetrafluoroethane : Note: In vitro tests did not show mutagenic effects
 : Test Method: Ames test
 Result: negative

Genotoxicity in vivo
 trans-1,3,3,3-Tetrafluoroprop-1-ene : Test Method: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)
 Species: Mouse
 Cell type: Micronucleus
 Application Route: Inhalation
 Result: negative

Carcinogenicity
 trans-1,3,3,3-Tetrafluoroprop-1-ene : Species: Mouse
 Note: Did not show carcinogenic effects in animal experiments.
 Species: Rat
 Note: Did not show carcinogenic effects in animal experiments.

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Teratogenicity

trans-1,3,3,3-Tetrafluoroprop-1-ene : Species: Rabbit
Method: Prenatal Developmental Inhalation Toxicity Study
Note: Did not show teratogenic effects in animal experiments.

Species: Rat
Method: Prenatal Developmental Inhalation Toxicity Study
Note: Did not show teratogenic effects in animal experiments.

Further information : Note: May cause cardiac arrhythmia.

SECTION 12. ECOLOGICAL INFORMATION

Toxicity to fish

trans-1,3,3,3-Tetrafluoroprop-1-ene : NOEC: > 117 mg/l
Exposure time: 96 h
Species: Cyprinus carpio (Carp)

Toxicity to daphnia and other aquatic invertebrates

trans-1,3,3,3-Tetrafluoroprop-1-ene : EC50: > 160 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)

Toxicity to algae

trans-1,3,3,3-Tetrafluoroprop-1-ene : Growth inhibition
NOEC: > 170 mg/l
Exposure time: 72 h
Species: Algae

Biodegradability

trans-1,3,3,3-Tetrafluoroprop-1-ene : aerobic
Result: Not readily biodegradable.

Further information on ecology

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Additional ecological information

1,1,1,2-Tetrafluoroethane : Accumulation in aquatic organisms is unlikely. This product contains greenhouse gases which may contribute to global warming. Do NOT vent to the atmosphere. To comply with provisions of the U.S. Clean Air Act, any residual must be recovered.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods : Observe all Federal, State, and Local Environmental regulations.

SECTION 14. TRANSPORT INFORMATION

DOT	UN/ID No.	: UN 3163
	Proper shipping name	: LIQUEFIED GAS, N.O.S. (trans-1,3,3,3-Tetrafluoroprop-1-ene, 1,1,1,2-Tetrafluoroethane)
	Class	: 2.2
	Packing group	
	Hazard Labels	: 2.2
IATA	UN/ID No.	: UN 3163
	Description of the goods	: LIQUEFIED GAS, N.O.S. (trans-1,3,3,3-Tetrafluoroprop-1-ene, 1,1,1,2-Tetrafluoroethane)
	Class	: 2.2
	Hazard Labels	: 2.2
	Packing instruction (cargo aircraft)	: 200
	Packing instruction (passenger aircraft)	: 200
IMDG	UN/ID No.	: UN 3163
	Description of the goods	: LIQUEFIED GAS, N.O.S. (TRANS-1,3,3,3-TETRAFLUOROPROP-1-ENE, 1,1,1,2-TETRAFLUOROETHANE)
	Class	: 2.2
	Hazard Labels	: 2.2
	EmS Number	: F-C, S-V

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Marine pollutant : no
 IMDG Code segregation group according chapter 3.1.4.4 : NONE,

SECTION 15. REGULATORY INFORMATION

Inventories

- USA. List of Active Substances on the Toxic Substances Control Act (TSCA) Chemical Substances Inventory, as amended : All substances listed as active on the TSCA inventory
- Australian Inventory of Industrial Chemicals : All components are listed on the inventory, regulatory obligations/restrictions apply
- Canada. Domestic Substances List (DSL), as amended : All components of this product are on the Canadian DSL
- Japan. Kashin-Hou Law List : On the inventory, or in compliance with the inventory
- Korea. Existing Chemicals Inventory (KECI) : On the inventory, or in compliance with the inventory
- Philippines. Inventory of Chemicals and Chemical Substances (PICCS) : Not in compliance with the inventory
- China. Inventory of Existing Chemical Substances (IECSC) : On the inventory, or in compliance with the inventory
- Taiwan Chemical Substance Inventory (TCSI) : On the inventory, or in compliance with the inventory
- TSCA 5A : US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Proposed Significant New Use Rules (SNURs) (40 CFR 721 and 725)
 No substances are subject to a Significant New Use Rule.
- TSCA 12B : US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

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No substances are subject to TSCA 12(b) export notification requirements.

National regulatory information

- SARA 302 Components** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.
- SARA 313 Components** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
- SARA 311/312 Hazards** : Sudden Release of Pressure Hazard
Acute Health Hazard
- California Prop. 65** : This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

SECTION 16. OTHER INFORMATION

	HMIS III	NFPA
Health hazard	: 1	2
Flammability	: 1	1
Physical Hazard	: 0	
Instability	:	0

Hazard rating and rating systems (e.g. HMIS® III, NFPA): This information is intended solely for the use of individuals trained in the particular system.

Further information

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties.

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

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Person who prepared the SDS Solstice Product Stewardship Group